MANUFACTURER

Weather Shield Mfg., Inc.

One Weather Shield Plaza

P.O. Box 309

Medford, WI 54451-0309

Phone: 1-800-538-8836

Fax: 1-800-390-1225

Web site: [www.weathershield.com](http://www.weathershield.com)

E-mail: archservices@weathershield.com

CSI PRODUCT SPECIFICATION

Specifier note: This CSI product specification is written using the Construction Specifications Institute (CSI) Manual of Practice (Fifth Edition), including MasterFormat™, SectionFormat™ and PageFormat™. Edit all sections to suit project requirements.

Specifier note: Information contained in this CSI product specification is accurate as of November 2022. Due to ongoing product changes, this information is subject to change. Consult manufacturer for complete product details.

PART 1 GENERAL

1.1 SECTION INCLUDES

1. Aluminum Exterior / Interior Direct-Set Windows.
2. Glazing.
3. Accessories.

1.2 RELATED SECTIONS

1. Section 01 33 00 – Submittal Procedures.
2. Section 01 65 00 – Product Delivery Requirements.
3. Section 01 66 00 – Product Storage and Handling Requirements.
4. Section 06 10 00 – Rough Carpentry.
5. Section 06 20 00 – Finish Carpentry.
6. Section 07 90 00 – Joint Protection.
7. Section 08 80 00 – Glazing.
8. Section 09 90 00 – Painting and Coating.

1.3 REFERENCES

1. American Society for Testing and Materials (ASTM):
2. ASTM C1036 - Standard Specification for Flat Glass.
3. ASTM C1048 - Standard Specification for Heat-Treated Flat Glass – Kind HS, Kind FT Coated and Uncoated Glass.
4. ASTM E283 - Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
5. ASTM E330 - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
6. ASTM E547 - Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors and Curtain Walls by Cyclic Static Air Pressure Difference.
7. ASTM E2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation.
8. ASTM F588 - Standard Test Methods for Measuring the Forced Entry Resistance of Window Assemblies, Excluding Glazing Impact.
9. American Architectural Manufacturers Association/Window and Door Manufacturers Association/Canadian Standards Association (AAMA/WDMA/CSA):
10. AAMA/WDMA/CSA 101/I.S.2/A440-11/NAFS – North American Fenestration Standard/Specification for Windows, Doors and Skylights.

1. American Architectural Manufacturers Association/Window and Door Manufacturers Association/Canadian Standards Association (AAMA/WDMA/CSA):
2. AAMA/WDMA/CSA 101/I.S.2/A440-08 - Standard/Specification for Windows, Doors and Unit Skylights.
3. Window and Door Manufacturers Association (WDMA):
	* + 1. WDMA I.S.2 – Hallmark Certification Program.
4. American Architectural Manufacturers Association (AAMA):
	1. AAMA 450 – Voluntary Performance Rating Method for Mulled Fenestration Assemblies.
	2. AAMA 611 – Voluntary Specification for Anodized Architectural Aluminum.
	3. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels.
	4. AAMA 2605 – Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
5. National Fenestration Rating Council (NFRC):
	1. NFRC 102 - Procedure for Measuring the Steady-State Thermal Transmittance of Fenestration Systems.
	2. NFRC 200 - Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence.
	3. NFRC 500 - Procedure for Determining Fenestration Product Condensation Resistance Values.
	4. ENERGY STAR® Compliant Models available.
6. Insulating Glass Certification Council (IGCC).
7. Safety glass tested in accordance with ANSI Z97.1.
	1. PERFORMANCE REQUIREMENTS

Specifier note: Product performance is dependent upon size and style. For further information see [www.weathershield.com](http://www.weathershield.com) or contact your Weather Shield territory manager.

1. Design and performance requirements:
2. Direct-set windows shall be Hallmark certified in compliance with AAMA/WDMA/CSA 101/I.S.2/A440-17:

[CW-PG100-FW]

[CW-PG65-FW]

[LC-PG35-FW]

[LC-PG25-FW]

[R-PG20-FW]

1. Vertical mull, mulled and applied rating: [LC35] [LC25] [R20].
2. Air infiltration shall not exceed 0.30 cfm/ft2 (1.5 L/s•m2) when tested at 1.57 psf [75 Pa]

according to ASTM E283.

1. No water penetration when tested at the following pressure according to ASTM E547:

[CW-PG100-FW – 12.00 psf (576 Pa)]

[CW-PG65-FW – 9.75 psf (468 Pa)]

[LC-PG35-FW – 5.25 psf (252 Pa)]

[LC-PG25-FW – 3.75 psf (180 Pa)]

[R-PG20-FW – 3.00 psf (144 Pa)]

1. Direct-Set windows must withstand the following positive/negative structural test pressure

without damage when tested according to ASTM E330:

[CW-PG100-FW – 150 psf (5760 Pa)]

[CW-PG65-FW – 97.50 psf (4680 Pa)]

[LC-PG35-FW – 52.50 psf (2520 Pa)]

[LC-PG25-FW – 37.50 psf (1800 Pa)]

[R-PG20-FW – 30.00 psf (1440 Pa)]

1. Direct-Set windows must pass a forced entry resistance test of at least Grade 10 to meet requirements set forth in ASTM F588.
	1. SUBMITTAL PROCEDURES
2. Shop drawings: submit shop drawings according to Section 01 33 23 – Shop Drawings, Product Data and Samples.
3. Product data: submit manufacturer's product catalog data and installation guides.
4. Samples: submit samples including the following:
	* + 1. Corner cutaway: submit corner cutaway, including glazing system, quality of construction and specified exterior/interior finishes.
			2. Exterior: submit color samples of exterior color finishes.
			3. Hardware: submit samples indicating typical hardware finishes.
5. Quality control reporting: submit manufacturer’s test results reported by independent laboratory indicating compliance with specified performance and design requirements, as listed in 1.4 Performance Requirements, according to Section 01 33 26 – Source Quality Control Reporting.
	1. QUALITY ASSURANCE
6. Single source responsibility: except for aluminum extrusions and insulated glass, the window manufacturer is responsible for fabrication of all components and materials including manufacture of all frames.
	1. PRODUCT DELIVERY REQUIREMENTS
	2. Comply with the product delivery requirements specified in Section 01 65 00 - Product Delivery Requirements.
	3. PRODUCT STORAGE AND HANDLING REQUIREMENTS
	4. Comply with the requirements for storage and handling of products as specified in Section 01 66 00 – Product Storage and Handling Requirements.
	5. Store units in a dry location, off the ground, under cover, protected from weather and construction activities.

1.9 WARRANTIES

1. Workmanship and materials: 20-year limited warranty.
2. Insulating glass: 20-year warranty.

PART 2 PRODUCTS

2.1 MANUFACTURED UNITS

1. Weather Shield Vue Collection™ 4301 Aluminum Exterior / Interior Direct-Set windows as manufactured by Weather Shield Mfg., Inc. of Medford, Wisconsin.

2.2 ALUMINUM EXTERIOR / INTERIOR DIRECT-SET WINDOW MATERIALS

1. Frame:
2. Aluminum frame shall be thermally broken and include an integral aluminum nail fin.
3. Exterior frame shall be .055” [1.4mm] thick extruded aluminum. Corners shall be mitered, and mechanically fastened with corner keys.
4. Color matched aluminum drip cap factory-applied over nail fin and exterior head.
5. Frame shall have standard 4-1/4” [108mm] overall jamb depth with 3-3/16” [81mm] from backside of nailing fin to interior of window.
6. Finish:
7. Exterior anodized aluminum finish: electrolytic two-step coloring method meets AAMA 611 Class I requirements. Finishes: to be selected from one of the manufactures standard finishes.
8. Exterior aluminum finish: silicone-modified polyester topcoat over high performance primer meets AAMA 2604 requirements. Colors: [to be selected from one of the manufactures standard colors] [custom color as selected by the Architect].
9. Exterior aluminum finish: fluoropolymer-modified acrylic topcoat over fluoropolymer primer meets AAMA 2605 requirements. Colors: [to be selected from one of the manufactures standard colors] [custom color as selected by the Architect].
10. Interior anodized aluminum finish: electrolytic two-step coloring method meets AAMA 611 Class I requirements. Finishes: to be selected from one of the manufactures standard finishes.
11. Interior aluminum finish: silicone-modified polyester topcoat over high performance primer meets AAMA 2604 requirements. Colors: [to be selected from one of the manufactures standard colors] [custom color as selected by the Architect].

Specifier note: Copy this section for as many glass types that are required. Product thermal performance is dependent upon glass type. For further information see [www.weathershield.com](http://www.weathershield.com) or contact your Weather Shield territory manager.

1. Glazing: select quality complying with ASTM C1036. Insulating glass IGCC certified to performance level CBA when tested in accordance with ASTM E2190.
2. Glass type:
	1. Insulated glass consisting of two lites of clear [annealed (standard)] [tempered] glass.
	2. Triple insulated glass consisting of three lites of clear [annealed (standard)] [tempered] glass.
3. Thermal performance:

U-value - total, NFRC 100 [\_\_\_\_\_]

Solar Heat Gain Coefficient (SHGC), NFRC 200 [\_\_\_\_\_]

Visible Light Transmittance (VLT), NFRC 200 [\_\_\_\_\_]

Condensation Resistance Rating (CRR), NFRC 500 [\_\_\_\_\_]

1. Insulated glass airspace:
	1. Insulated glass shall be sealed with a [black (standard)] [silver] spacer system to meet thermal performance.
2. Glass shall be silicone glazed at sash interior to allow reglazing from the exterior with [square] [beveled] [narrow] glazing bead.

Optional accessories. Edit as required.

1. Grilles-between-glass:
	* + 1. Aluminum grilles in sealed airspace: [5/8" (16mm) flat] [11/16" (18mm) sculptured]
			2. Pattern: [custom configuration as noted on drawings (lite cut subject to approval of Weather Shield)].
			3. Color: to be selected from one of the manufactures standard colors.
2. Simulated divided lites:
	1. Exterior and interior aluminum muntins adhered to glass with double-coated acrylic foam tape:
	2. 7/8” (29mm) [Square] [beveled] profile exterior simulated divided lite bar.
	3. 7/8” (29mm) square profile interior simulated divided lite bar.
	4. [Adobe aluminum grilles-between-the-glass] [no grilles-between-the-glass].
	5. Pattern: [custom configuration as noted on drawings (lite cut subject to approval of Weather Shield)].
	6. Finish: matches exterior/interior sash finish.

PART 3 EXECUTION

3.1 INSTALLATION

1. Install windows according to manufacturer's instructions and reviewed shop drawings to ensure proper installation and operation.
2. Install window unit plumb, level and square with no distortion of frame members.
3. Fill perimeter frame to wall opening cavity per manufacture’s installation instructions.
4. Apply approved sealant in accordance with Section 07 90 00 - Joint Protection.
5. Do not puncture aluminum cladding.

3.2 ADJUSTING AND CLEANING

1. Remove excess sealant materials and visible labels from glass. Clean glass surfaces promptly after installation.
2. Initiate and maintain all protection and other precautions required to ensure windows are in acceptable condition at time of substantial completion.

END OF SECTION